

# Technical Data Sheet

## StoSeal SPS A

One-component, polyurethane based elastic sealant



### Characteristics

- Area of application**
- As a construction sealant on wood, aluminium, most lacquered metals, polyester, glass, PVC, concrete, terra-cotta, stone, ceramic tiles, stoneware and etc.
  - For filling vertical and horizontal expansion joints

### Properties

- Ease of application, requires no mixing
- One component, ready for immediate use
- Non-staining
- Fast curing hence giving a non-tacky surface on the sealing material
- Excellent adhesion to most common substrates
- Good ageing, waterproof and weathering properties
- Non-toxic
- UV-resistance

### Application method

- Apply using a sealant gun

### Technical Data

Criteria	Standard / test specification	Value / Unit	Notes
Rheological properties (Vertical)	ASTM C639	< 4.8 mm	
Rheological properties (Horizontal)	ASTM C639	No deformation	
Shore A hardness	ASTM C661	31	
Tack free time @ 72 hours	ASTM C679	No transfer of sealant	
Extrusion rate	ASTM C1183	> 10 ml / min	
Stain & Color change	ASTM C510	No visible stain	
Effect of heat ageing	ASTM C1246	< 7 %	
Effect of accelerated weathering	ASTM C793	No crack	
Adhesion-in-peel	ASTM C794	> 22.2 N	
Adhesion and cohesion	ASTM C719	No bond failure	
Curing @ 24 hours	DIN 50014	2 mm	
Elongation	ISO 8339	> 600 %	
Joint movement		± 25 %	
Temperature resistance		- 30 to + 80 °C	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

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### Application

#### Substrate Preparation

All joint surfaces must be clean, dry and free from any oil, grease and loose particles. Porous substrates should be prepared by grinding or sand blasting.

All previous sealant, mastic or joints fillers should be mechanically removed.

Weak parts of the joint should be ground off and blown out with compressed air.

#### Backing Material/Bond Breaker

Adjust joint width/depth with backer rod. Do not use oily, bituminous or tar soak backing material. To achieve neat edges to the joint, masking tape is recommended.

#### Coating Procedure

##### Application

Apply StoSeal SPS A in a continuous operation using a hand or compressed air gun. Compress and smooth the sealant with a joint shaping tool (preferably concave profile) wetted with water.

Remove the masking tape immediately after sealant application and allow the sealant to cure.

##### Note :

1. Protect the applied sealant from water for the first 5 hours.
2. Insufficient access of air (humidity) retards curing.
3. Consult your local Sto SEA office or representative for technical advice for joints in contact with chemicals.
4. StoSeal SPS A is not designed as a glazing sealant in which the adhesive bond to glass is exposed to sunlight and appreciable amount of UV radiation.
5. Do not use on plastic surface.

#### Consumption

Length of joint filled per 600 ml of SPS A				
	Width of joint (mm)			
	10	15	20	25
10	6.0 m	4.0 m	3.0 m	2.4 m
15	-	2.67 m	2.0 m	1.6 m
20	-	-	1.5 m	1.2 m
25	-	-	-	0.96 m

#### Application Temperature

Minimum application temperature + 8 °C  
 Maximum application temperature + 45 °C

#### Cleaning Tools

Uncured StoSeal SPS A can be cleaned using thinner. Cured sealant can only be removed mechanically.

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## StoSeal SPS A

### Delivery

**Colour** Grey and White

**Packing** StoSeal SPS A is available in vacuum packed sausages : -  
 600 ml (20 sausages per box)  
 StoSeal SPS A Grey 600 ml  
 StoSeal SPS A White 600 ml

### Storage

**Storage life / conditions** The shelf life of StoSeal SPS A is approximately 12 months if stored in cool dry conditions.

### Special notes

**Health & Safety** Please refer to Safety Data Sheet

**Technical Support** Please consult the local sales office for further information and any site assistance required.

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on [www.sto-sea.com](http://www.sto-sea.com).

**Sto SEA Pte Ltd**  
 159 Sin Ming Road  
 #06-02 Amtech Building  
 Singapore 575625  
 Phone: +65 6453 3080  
 Fax : +65 6453 3543  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**Sto SEA Sdn Bhd**  
 28, Jalan Rajawali 3  
 Bandar Puchong Jaya,  
 47170 Selangor, Malaysia  
 Phone: +60 3 8080 9066  
 Fax: +60 3 8080 9255  
[info.my@sto.com](mailto:info.my@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**Sto SEA Pte Ltd**  
 3656/49-52 Green Tower, 16<sup>th</sup> Floor  
 Rama IV Rd, Klongton, Klongtoei,  
 10110 Bangkok, Thailand  
 Phone: +66 2 1684 921 Ext. 230  
 Fax: +66 2 1684 999  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**StoCretec GmbH**  
 Gutenbergstr. 6  
 65830 Kriftel,  
 Germany  
 Phone: +49 6192 401 104  
 Fax: +49 6192 401 105  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

\*Product images may differ from the actual product.